

General information

Public comment period begins: June 3, 2025**Public comment period ends:** July 3, 2025**Name and address of Permittee:**Henkel
301 Washington St W
Cannon Falls, MN 55009-1147**Facility name and location:**Henkel US Operations Corp - Cannon
Falls
301 Washington St W
Cannon Falls, MN 55009-1147
Goodhue County
T112N, R17W, Section 007**MPCA contact person:**Peggy Bartz
Industrial Division
Minnesota Pollution Control Agency
520 Lafayette Rd N
St Paul, MN 55155
Email: peggy.bartz@state.mn.usFile manager phone: 651-757-2728 or
844-828-0942

A draft permit and supporting documentation is available for review on the MPCA Public Notices webpage at <https://www.pca.state.mn.us/get-engaged/public-comments>. Additional materials relating to the issuance of this permit are available for inspection by appointment at any MPCA office (<https://www.pca.state.mn.us/about-mPCA/contact-us>) between the hours of 8:00 a.m. and 4:30 p.m., Monday through Friday. The MPCA will mail or email a copy of the draft permit upon request. Comments, petitions, and other requests must be received at the MPCA in writing on or before the public comment period end date and U.S. Mail comments must be received by 4:30 p.m.

Description of permitted facility

The Facility manufactures silicone rubber insulation products. The process involves silicone milling, dispersion mixing, web coating, parts cleaning, and assembly operations. The coating and mixing operations are the main sources of air emissions with lesser emissions from insignificant activities. Emissions include volatile organic compounds, hazardous air pollutants, and pollutants from the combustion of natural gas and propane. Emissions from the coating and mixing processes are controlled by two thermal oxidizers.

The permit action is for operation of the existing facility. The permit action is the reissuance of the Part 70 operating permit; therefore, the draft permit has been placed on public notice. The permit does not authorize any construction or emissions increases.

A summary of the Potential to Emit (PTE) in tons per year is as follows:

Pollutant	PM	PM ₁₀	PM _{2.5}	SO ₂	NO _x	VOCs	CO	CO _{2e}	Total HAP
Total Facility PTE	0.75	0.75	0.75	1.07	13.9	147	8.08	13,654	22.0

PM = Particulate Matter

PM_{2.5} = PM, 2.5 microns and smallerNO_x = Nitrogen Oxides

CO = Carbon Monoxide

PM₁₀ = PM, 10 microns and smallerSO₂ = Sulfur Dioxide

VOCs = Volatile Organic Compounds

CO_{2e} = Carbon Dioxide Equivalents as defined in Minn. R. 7007.0100

HAP = Hazardous Air Pollutant

The Permittee has submitted a pollution prevention progress report pursuant to Minn. Stat. § 115D.08.

The preliminary determination to reissue this Air permit is tentative.

Procedure for public participation

As stated in Minn. R. chs. 7000 and 7001, there are three formal procedures for public participation in the MPCA's consideration of this matter. Interested persons may:

- 1) Submit written comments on the draft permit.
- 2) Petition the MPCA to hold a public informational meeting.
- 3) Petition the MPCA to hold a contested case hearing.

Submitting written comments

Comments may be submitted:

- 1) Online at <https://mpca.commentinput.com/comment/search>; or
- 2) By U.S. postal mail to the following address:

Peggy Bartz
Minnesota Pollution Control Agency
520 Lafayette Rd N
St Paul, MN 55155

Submitted comments or petitions must state:

- 1) Your interest in the permit application or the draft permit.
- 2) The action you wish the MPCA to take, including specific references to the section of the draft permit you believe should be changed.
- 3) The reasons supporting your position, stated with sufficient specificity as to allow the MPCA to investigate the merits of the position.

Public informational meeting

A public informational meeting is an informal meeting during which interested persons can ask questions concerning the proposed facility. MPCA staff will be present to provide information. If an interested person would like the MPCA to hold a public informational meeting, the person should include all information identified above and in addition include a statement of the reasons the person desires the MPCA to hold a public informational meeting and the issues that the person would like the agency to address at the public informational meeting.

Contested Case Hearing

A contested case hearing is a formal proceeding before an administrative law judge empowered to advise the MPCA regarding issues of fact. As described in Minn. R. 7000.1800, persons who submit petitions for a contested case hearing must also state the issues they propose to address in a contested case hearing, the specific relief requested or resolution of the matter, and the reasons (which may be in the form of proposed findings) supporting an MPCA decision to hold a contested case hearing. Failure to comply with these rules exactly may result in a denial of the request. To the extent known, the petitioner may also submit a list of prospective witnesses to be called at a hearing, a proposed list of publications, references, or studies to be introduced at a hearing and the approximate time required for the petitioner to present the matter at a hearing. The decision whether to hold a contested case hearing will be made under Minn. R. 7000.1900.